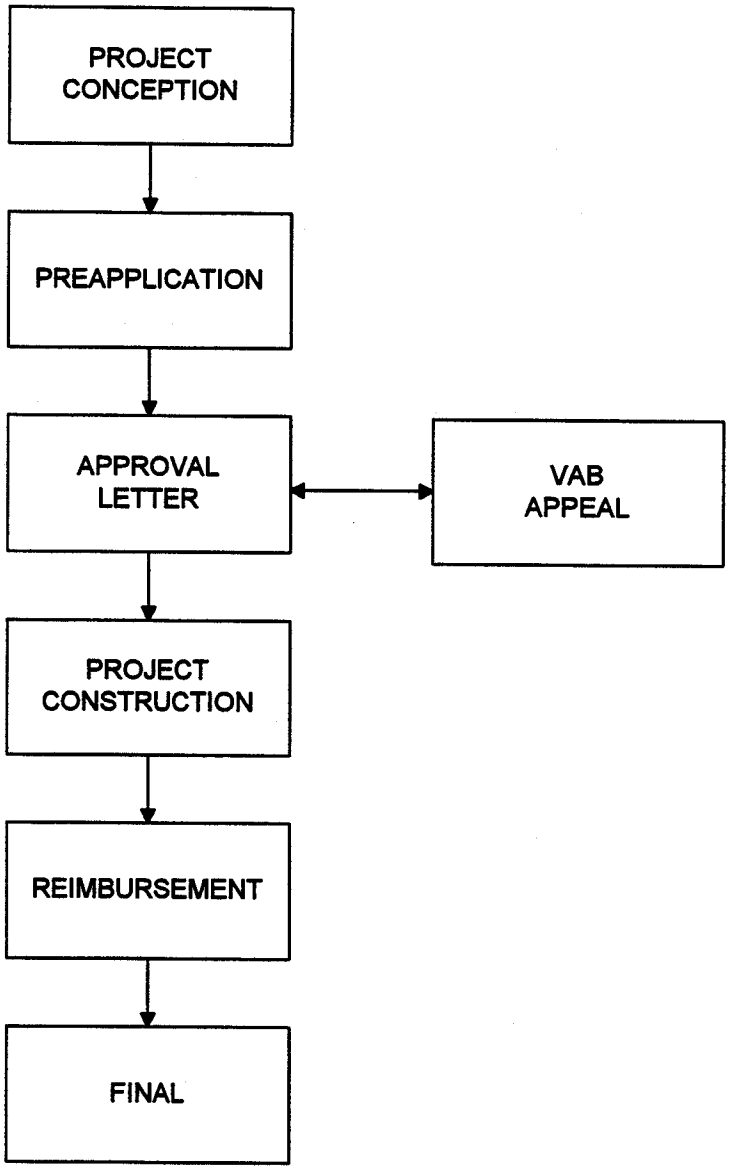MAINTENANCE PROGRAM FLOW CHART